I. Product and Company Identification

Product Name:
Syntho-Glass XT

Supplier:
NRI
1346 S. Killian Drive
Lake Park, FL 33403

Emergency Phone Number:
800-535-5053

For Product Information:
(561) 683-6992

Product Description:
Fiberglass cloth impregnated with water activated resin.

Product Use:
Intended to repair pipes or for corrosion control.

Chemical Name or Synonym:
NA

Molecular Formula:
NA

II. Hazards Identification

A. Emergency Overview:

Physical Appearance and Odor:
Fiberglass cloth, coated with viscous resin with no odor

Warning:
Toxic gases/fumes may be given off during burning or thermal decomposition. Closed container may forcibly rupture under extreme heat or when contents have been contaminated with water. Use cold water spray to cool fire-exposed containers to minimize the risk rupture. Causes respiratory tract irritation. May cause allergic respiratory reaction. Harmful if inhaled. Skin sensitizer. Animal tests and other research indicate that skin contact with MDI can play a role causing isocyanate sensitization and respiratory reaction.
B. Potential Health Effects:

Acute Eye:
Liquid, aerosols or vapor are irritating and can cause tearing, reddening and swelling. If left untreated, corneal damage can occur and injury is slow to heal. Damage, however is usually reversible.

Acute Skin:
Isocyanates react with skin protein and moisture and can cause irritation which may include the following symptoms: reddening, swelling, rash, scaling or blistering. Cured material is difficult to remove.

Acute Inhalation:
Although MDI is low volatility, an inhalation hazard can exist from MDI aerosols or vapors formed during heating, foaming or spraying. Can irritate mucous membranes, cause runny nose, sore throat, coughing, and other symptoms.

Acute Ingestion:
Irritation and corrosive action can occur in the mouth, stomach tissue and digestive tract. Symptoms can include: sore throat, abdominal pain, nausea, vomiting and diarrhea.

Chronic effects:
Prolonged skin contact can cause reddening, swelling, rash, scaling or blistering and in some cases, skin sensitization. Individuals who have skin sensitization can develop these symptoms from contact with liquid or vapor. Animal tests have indicated that respiratory sensitization can result from skin contact with MDI. These data reinforce the need to prevent direct skin contact with MDI.

Medical Conditions Aggravated by Exposure:
Asthma, other respiratory disorders (bronchitis, emphysema, bronchial hyper reactivity), skin allergies, eczema.

National Fire Protection Association Hazard Ratings – NFPA(R):
Health Hazard:  2
Flammability:  1
Reactivity:  0

III. Composition/ Information on Ingredients

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS#</th>
<th>%Composition</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fiberglass Cloth (textile grade)</td>
<td>Not assigned</td>
<td>65-70</td>
</tr>
<tr>
<td>Fibrous glass dust</td>
<td>Not assigned</td>
<td>Not known (Depend on method of handling)</td>
</tr>
<tr>
<td>Polyurethane Prepolymer</td>
<td>59675-67-1</td>
<td>15-18</td>
</tr>
<tr>
<td>Diphenylmethane Diisocyanate</td>
<td>101-68-8</td>
<td>10.8 – 14.7</td>
</tr>
</tbody>
</table>
Safety Data Sheet  
Syntho-Glass®XT

<table>
<thead>
<tr>
<th></th>
<th>CAS Number</th>
<th>Amount</th>
</tr>
</thead>
<tbody>
<tr>
<td>Titanium dioxide</td>
<td>3463-67-7</td>
<td>0.7-1.4</td>
</tr>
<tr>
<td>P-Toluenesulfonyl isocyanate</td>
<td>4083-64-1</td>
<td>0.4-1.1</td>
</tr>
<tr>
<td>Siloxane</td>
<td>63148-62-9</td>
<td>0.4-1.1</td>
</tr>
</tbody>
</table>

IV. First Aid Measures

First Aid Measures for Accidental:

**Eye Exposure:**
Flush with copious amount of water. Preferably lukewarm, for at least 15 minutes, holding eyelids open at all times. Refer individual to a physician or ophthalmologist for immediate follow up.

**Skin Exposure:**
Remove contaminated clothing. Wash affected skin thoroughly with soap and water. Wash contaminated clothing thoroughly before reuse. For severe exposures, get under safety shower after removing clothing, then get medical attention. For lesser exposures, seek medical attention if irritation develops or persists after area is washed.

**Inhalation:**
Move to an area free from risk of further exposure. Administer oxygen or artificial respiration as needed. Obtain medical attention. Asthmatic—type symptoms may develop and may be immediate or delayed up to several hours. Consult physician should this development occur.

**Ingestion:**
Do not induce vomiting. Give one to two cups of milk or water to drink. Do not give anything by mouth to an unconscious person, consult a physician.

**Notes to Physician:**

**Eyes:** stain for evidence of corneal injury. If cornea is burned, instill antibiotic steroid preparation frequently. Workplace vapors have produced reversible corneal epithelial edema impairing vision.

**Skin:** This compound is a known skin sensitizer. Treat symptomatically for contact dermatitis or thermal burns, if burned treat as a thermal burn.

**Ingestion:** Treat symptomatically. There is no specific antidote. Inducing vomiting is contraindicated because of the irritating nature of this compound.

**Respiratory:** This compound is a known pulmonary sensitizer. Treatment is essentially symptomatic. Remove exposed individual to any isocyanate.

V. Fire Fighting Measures
Fire Hazard Data:

Flash Point: 390°F (198.8°C)
Method Used: Pensky-Martens Closed Cup

Flammability Limits (vol/vol%):
Lower: N/A  Upper: N/A

Extinguishing Media:
Carbon dioxide, foam, dry chemical. Water spray for large fires.

Special Fire Fighting Procedures:
Full emergency equipment with self-contained breathing apparatus and full protective clothing should be worn by firefighters. During a fire, MDI vapors and other irritating, highly toxic gases may be generated by thermal decomposition or combustion. At temperatures greater than 400°F, polymeric MDI can polymerize and decompose which can cause pressure build-up in closed containers. Explosive rupture is possible. Therefore, use cold water to cool fire-exposed containers.

Unusual Fire and Explosion Hazards:
None

Hazardous Decomposition Materials (Under Fire Conditions):
Combustion produces carbon monoxide, oxides of nitrogen, and traces of HCN, MDI vapors or aerosols.

VI. Accidental Release Measures

Cleanup and Disposal of Spill:
Remove ignition sources. Put on protective equipment. Ventilate. Control de spill to prevent spread into drains, sewer, water supplies or soil. Pick up and contain any spilled material. Dispose of materials according to the applicable Federal, State, or Local regulations.

VII. Handling and Storage

Handling:
Do not breathe vapors, mists or dust. Use adequate ventilation to keep isocyanate levels below the exposure limits. Wear respiratory protection if material is heated, sprayed, used in a confined space, or if the exposure limit is exceeded. Wear appropriate eye and skin protection. Do not breathe smoke and gases created by overheating or burning this material.

Storage:
Store in a well-ventilated, cool, dry place. Store in tightly closed containers to prevent moisture contamination.
VIII. Exposure Controls / Personal Protection

Exposure Guidelines:

<table>
<thead>
<tr>
<th>Component</th>
<th>Exposure limits</th>
<th>ACGIH</th>
<th>NIOSH</th>
<th>OSHA-PELs</th>
</tr>
</thead>
<tbody>
<tr>
<td>Diphenylmethane diisocyanate (MDI)</td>
<td>0.005 ppm (TWA)</td>
<td>ND</td>
<td>0.02 ppm Ceiling (STEL)</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>0.2 mg/m³ Ceiling(STEL)</td>
<td></td>
</tr>
<tr>
<td>Titanium dioxide</td>
<td>10 mg/m³</td>
<td>ND</td>
<td>15 mg/m³</td>
<td></td>
</tr>
<tr>
<td>Fibrous glass dust</td>
<td>5 mg/m³ (respirable)</td>
<td>ND</td>
<td>5 mg/m³ (respirable)</td>
<td></td>
</tr>
</tbody>
</table>

Engineering Controls:
Ventilation must be adequate to maintain the ambient workplace atmosphere below the exposure limit(s) outlined in the SDS.

Respiratory Protection:
Airborne MDI concentrations greater than ACGIH - TWA or OSHA PEL can occur in inadequately ventilated environments when the product is heated. In such case, respiratory protection must be worn. The type of respiratory protection must comply with the requirements set forth in OSHA’s Respiratory Protection Standard (29 CFR 1910.134).

Eye / Face Protection:
Wear appropriate safety glasses with side shields or chemical goggles as described by OSHA’s eye and face protection regulations in 29CFR 1910.133 or European Standard EN166.

Skin Protection:
Permeation resistant gloves (butyl rubber, nitrile, and polyvinyl alcohol). However, please note that polyvinyl alcohol degrades in water. Cover as much of the exposed area as possible, with protective clothing. If skin creams are used, keep the area covered by the cream to a minimum.

IX. Physical and Chemical Properties

Physical Appearance: Fiberglass cloth coated with viscous resin.
Odor: None
pH: ND
Specific Gravity: NA
Water Solubility: Insoluble
Stability and Reactivity

Chemical Stability:
Stable under standard use and storage conditions.

Conditions to Avoid:
Contamination with water.

Incompatible Materials / Chemicals:
Water, amines, strong bases, alcohols. Will cause some corrosion to copper alloys and aluminum.

Hazardous Decomposition Products:
Carbon monoxide, oxides of nitrogen, traces of HCN, MDI vapors or aerosols.

Hazardous Polymerization:
Contact with moisture, other materials which can react with isocyanates or temperatures above 400°, may cause polymerization.

Toxicological Information

For Diphenylmethane diisocyanate (MDI) (CAS No: 101-68-8):
Oral LD50 (rats): >10,000 mg/kg
Dermal LD50 (rabbits): >9,400 mg/kg
Inhalation LC50 (rats): 87 mg/m³ - 310mg/m³

Acute Eye Irritation:
Liquid, aerosols or vapor are irritating and can cause tearing, reddening and swelling. If left untreated, corneal damage can occur and injury is slow to heal. Damage, however is usually reversible.

Acute Skin Irritation:
Isocyanates react with skin protein and moisture and can cause irritation which may include the following symptoms: reddening, swelling, rash, scaling or blistering. Cured material is difficult to remove.

Acute Dermal Toxicity:
Slight to moderate irritant. Primary dermal irritation scores are typically below 3.4/8.0 (Draize).
**Safety Data Sheet**  
**Syntho-Glass®XT**

Acute Respiratory Irritation:  
MDI has been shown to produce dermal sensitization in several species (guinea pigs, mice, rabbits, and dogs). Intradermal or topical application followed by inhalation challenge have resulted in a respiration sensitization response in guinea pigs. In addition there is some evidence to suggest that cross-sensitization between different types of disocyanates may occur.

Acute Ingestion Toxicity:  
No hazard in normal industrial use.

Acute Inhalation Toxicity:  
Can irritate mucous membranes, cause runny nose, sore throat, coughing, and other symptoms.

Acute Oral Toxicity:  
ND

Chronic Toxicity:  
Ina chronic inhalation study, rats were exposed to an aerosol of polymeric MDI for six hours per day, five days per week for a period of two years. The exposure concentrations were 0, 0.2, 1.0 and 6.0 mg/m³. Microscopic examination of tissues revealed the effects of irritation to the nasal cavity and lungs in animals exposed to 1.0 and 6.0 mg/m³. The No Observable effect Level (NOEL) was 0.2 mg/m³. In the same study, the occurrence of pulmonary adenomas (benign tumors) and a single pulmonary adenocarcinoma (malignant tumor) was considered to be related to exposure. These tumors were observed only in rats exposed to the high concentration of 6.0 mg/m³. No conclusive evidence has been developed to indicate that either MDI or a similar product (a solution of MDI and a polyisocyanate propolymer based on MDI) is carcinogenic, teratogenic or that it causes reproductive effects in animals or in humans.

### XII. Ecological Information

**Ecotoxicological Information:**

- Degradation: Not Determined  
- Accumulation: Not Determined  
- Fish-Toxicity: >500 mg/l for Daphnia magna, Limnea stagnalis, and Zebra fish (Brachydanio rerio) for both polymeric and monomeric MDI.

**Chemical Fate Information:**

Not Determined

### XIII. Disposal Considerations

**Waste Disposal Method:**

Discard any product, residue, disposable container or liner in full compliance with Federal, State, and Local regulations.

**Container Handling and Disposal:**
Dispose of container and unused contents in accordance with Federal, State, and Local regulations.

XIV. Transportation Information

US Department of Transportation Shipping Name:

<table>
<thead>
<tr>
<th>US Department of Transportation</th>
<th>Proper Shipping Name</th>
<th>Hazard Class</th>
<th>ID Number</th>
<th>Packaging Group</th>
<th>Label Statement</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Not Regulated</td>
<td>Not Regulated</td>
<td>Not Regulated</td>
<td>Not Regulated</td>
<td>Not Regulated</td>
</tr>
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</table>

XV. Regulatory Information

Federal Regulations:

SARA Title III Hazard Classes:

- Fire Hazard: YES
- Reactive Hazard: YES
- Release of Pressure: NO
- Acute Health Hazard: YES
- Chronic Health Hazard: YES

Other Federal Regulations:

State Regulations:
The components identified with an X are present on the respective state’s Right To Know lists:

<table>
<thead>
<tr>
<th>Component</th>
<th>MA</th>
<th>PA</th>
<th>MI</th>
<th>NJ</th>
<th>RI</th>
<th>FL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Homologues of methylene bisphenyl isocyanate</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Methylene bisphenyl isocyanate</td>
<td>X</td>
<td>X</td>
<td></td>
<td></td>
<td></td>
<td>X</td>
</tr>
</tbody>
</table>

California Prop. 65: None of the chemicals in this product are listed.

Canada Regulations:

All components of this product are listed on Canada’s DSL and Ingredient Disclosure Lists.

This SDS has been prepared according to the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all of the information required by the CPR.
XVI. Other Information

Key Legend Information:
N/A – Not Applicable
ND – Not Determined
ACGIH – American Conference of Governmental Industrial Hygienists
OSHA – Occupational Safety and Health Administration
PEL – Permissible Exposure Limit
NIOSH – National Institute for Occupational Safety and Health

The information contained herein is based on the data available to us and is believed to be accurate. The data is offered in good faith as typical values and not as product specification. The information in this data sheet was compiled from information supplied by the vendors of the components of this compound. NRI makes no warranty either expressed or implied regarding the accuracy of these data or the results to be obtained from the use thereof. The recommended industrial hygiene and safe handling procedures are believed to be genuinely applicable. However, each user should review these recommendations in the specific context of the intended use and determine whether they are appropriate. NRI assumes no responsibility for injury from the use of the product described herein. The information is intended only to assist in the safe handling of this material.

(R5) Revision date: 02/27/2013